

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D117-1028 REV. C
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-1028 REV. 2
OR LATER APPROVED REVISIONS

REF. FAA STC: SR02508SE

REF. TCCA LOA: C-17-0917

REF. EASA STC: 10060315

1.0 PURPOSE

The purpose of this DART Service Instruction (DSI) is to allow customers to install MS35842-15 Clamps between the AFT ground handling attachment points and the FWD D5718-1 Clamps to ensure the D117-1028-011/-013 Bearpaw Installation doesn't slip in service.

2.0 PROCEDURE

Before installing D5718-1 Clamps per Section 3.2.3 of Installation Instructions IIN-D117-1028 install an MS35842-15 Clamp between the FWD D5718-1 Clamp position and the AFT ground handling attachment point on both skid tubes per Figure 1 of this Service Instruction.

NOTE: This modification is not compatible with OEM Hoist Cable Guards or Schwayder Wearplates.

NOTE: Orient the MS35842-15 Clamps so that they are not interfering with the Ground Handling Wheels

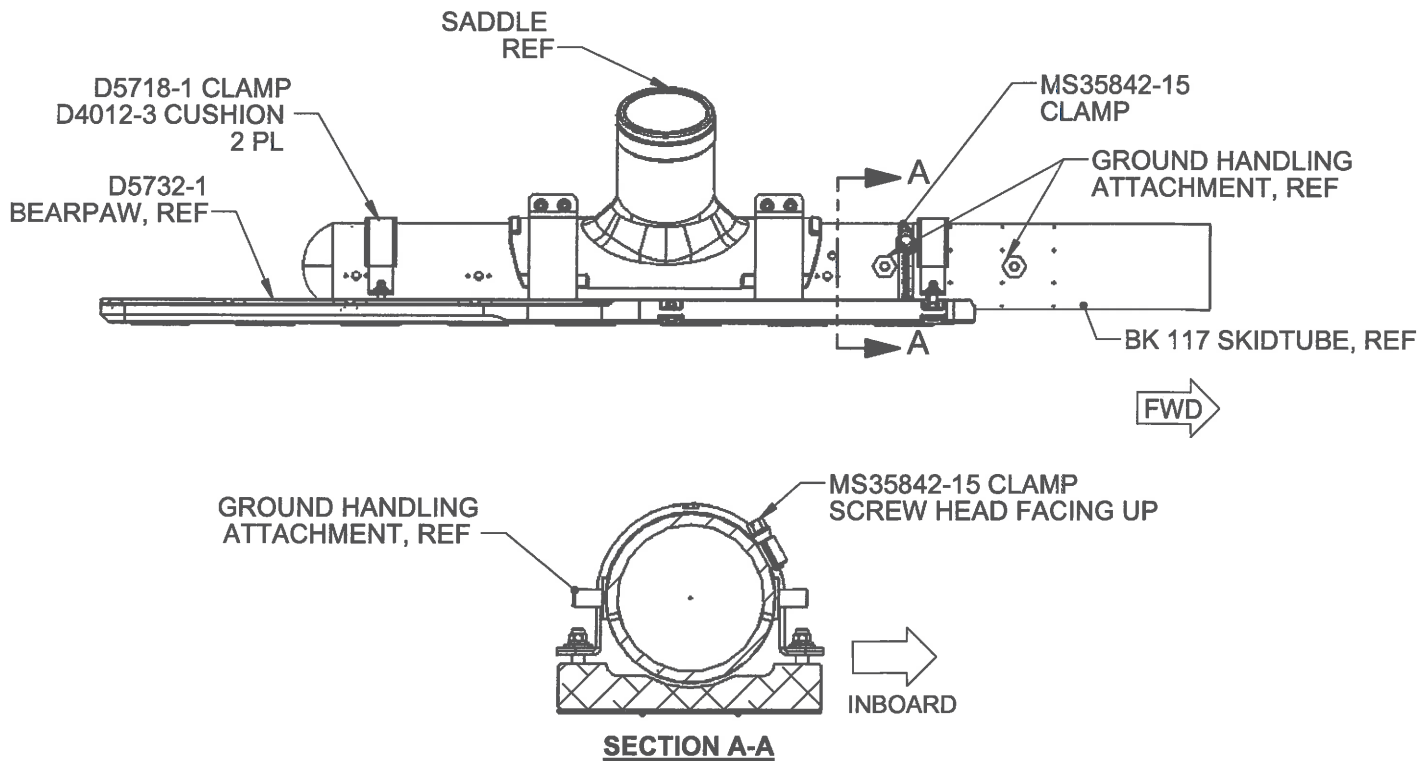


FIGURE 1: ANTI-SLIP CLAMP INSTALLATION
LOOKING OUTBOARD

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A	NEW ISSUE (REF. ECR 304)	SAD	22.07.13
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE USA, INC HILLSBORO, OR	
DRAWN	SAD		
CHECKED	MB	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9880	SHEET 1 OF 2
APPROVED	CP	TITLE	SCALE
DE APPR.	DS	BEARPAW ANTI-SLIP CLAMP	NTS
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3.0 PARTS LIST

Qty -011	Part Number	Description
X	DSI 9880-011	BEARPAW ANTI SLIP CLAMP KIT
2	MS35842-15	CLAMP

4.0 WEIGHT AND BALANCE

This DSI has a negligible effect on Weight & Balance.

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DRAWN	SAD	
CHECKED	MB	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9880 SHEET 2 OF 2
APPROVED	CP	TITLE SCALE
DE APPR.	DS	BEARPAW ANTI-SLIP CLAMP NTS
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